

# CERTIFICATE

Welding of railway vehicles and  
components according to EN15085-2

ZCV-19-306/C02 rev 01

DOM - ZO 13, s.r.o. hereby certifies that the welding company

**JANKA Radotin, a.s.**  
**Vrazska 1431**  
**15300 Prague**  
**Czech Republic**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the field of activity D, P**

In the range indicated in the annex.

**ECWRV**  
validity: 01.04.2019 until 01.04.2022

Česká Třebová, 10.04.2020  
Place and date of issue

Lead auditor: Engineer MUSIL

signed on original  
\_\_\_\_\_  
Engineer DOLEŽAL  
Head of certification body

## Scope of the certificate

ZCV-19-306/C02 rev 01

**Scope:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	BW/FW, manually
131	23.1/22.3, 23.1	t = 1 - 6 mm	FW, BW,FW
135	1.2 1.2 1.2/8.1, 8.1 1.2/8.1, 8.1 1.2/8.1	t ≥ 2 mm t = 3 - 60 mm t ≥ 3 mm t = 3 - 24 mm t = 3 - 25 mm	FW, FW FW, BW FW, FW FW, BW FW, BW
141	1.2 1.2 1.2/8.1 23.1	t = 1 - 20 mm t = 1 - 48 mm t ≥ 3 mm t = 1 - 6 mm	FW, BW FW, FW FW, FW FW, BW, FW
141/111	1.1	t = 3 - 10 mm	FW, BW,FW

**Area of Application:**

- Manufacture of cooling blocks, calorifiers and other parts and components of railway vehicles.

**Responsible welding coordinator(s):**

Dipl.-Ing. Igor Dominik, Level A (IWE)

born: 1985

**1st deputy of the responsible welding coordinator(s):**

Ondrej Husak, Level A (IWT)

born: 1983

**Remarks:**

none

**further workshops**

JANKA, Vrazska 1431, 15300 Prague, CZ

**Register no.:**

DOMZO13/15085/CL1/024/19/0A2

# ECWRV

**General provisions:**

The General Terms and Conditions of the DOM - ZO 13, s.r.o. apply in the currently valid version.